FFATURE ARTICLE

Tech Briefing: Diametrically-Magnetized Magnets – Perfect for Magnetic Angle & Rotation Sensing

By Daniel A. Baker, NVE Corporation

Diametrically-magnetized magnets have the poles on opposite sides of the magnet diameter, making them perfect for magnetic angle and rotation sensing (see Figure 1). This magnetization direction differs from conventional axially-magnetized disk magnets that have the north pole on one face and the south pole on the other. This orientation is often ideal for proximity sensing

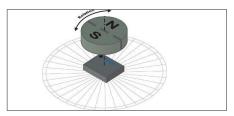


Figure 1. Magnetic angle sensor

Wide Range of Applications

Compared to other technologies, magnetic angle sensors are accurate, noncontact, full 360-degree rotation, low power, and provide absolute (not just relative) position.

Magnetic angle sensing applications include robotics, mechatronics, flow meters, man-machine interfaces such as knobs, automotive applications including cam/crank-shaft position and small motor controls such as power seats.

Magnet Materials

Diametrically-magnetized rare-earth magnets, such as neodymium iron boron (NdFeB), are used with semiconductor angle sensors such as Hall-effect sensors. These rare-earth magnets are expensive but have high magnetic energy products for high field strengths and low remanent magnetization temperature coefficients so they are fairly temperature stable.

Ferrite diametrically-magnetized magnets are used in high-volume, low cost applications such as wall clock movements. Ferrites have lower energy products and produce smaller magnetic fields and their strength varies more with temperature, often make them incompatible with legacy sensors. A new generation of magnetic angle sensors, however, has enough operating latitude to work well with these lower cost ferrite magnets.

New spintronic Tunneling Magnetoresistance (TMR)

devices produce a large change in resistance in small magnetic fields. Sensors are available in Wheatstone bridge analog versions, and TMR-based "smart sensors" with Serial Peripheral Interfaces (SPI) were recently announced.

TMR sensors are more sensitive and have wider operating field ranges than Hall-effect sensors. They operate with fields as low as 1.5 millitesla (15 oersteds) and are still accurate at much higher fields. This broad field range allows wide mechanical latitude, and compatibility with inexpensive ferrite magnets over a large temperature range despite ferrite's relatively large loss of strength with temperature.

Popular Magnets

The following table summarizes popular diametricallymagnetized magnets angle sensing depending on size, spacing, temperature stability, and cost requirements:

Diameter	Length	Typical Sensor Distance (120 Oe nominal field)	Magnet Material and Configuration	Comments
4 mm	4 mm	3 mm	C5/Y25 ferrite diametrically- magnetized disk magnets	Least expensive materials.
8 mm	4 mm	5 mm		
8 mm	8 mm	6 mm		
6 mm	2.5 mm	7 mm	R are earth (NdFeBN35) diametrically- magnetized disk magnet	Strongest magnets. Standard grades up to 80°C; "SH" grade to 150°C.
11 mm	11 mm	8 mm	Alnico-5 round horses hoe magnet with mounting hole	Most temperature stable material.



About the Author

Daniel A. Baker has been president of NVE Corporation, a leader in TMR magnetic sensors, since 2001. He has more than 40 years of industry experience and has a B.S. in engineering from Case Western Reserve University and a Ph.D. in engineering from the University of Minnesota. He can be reached at sensor-apps@nve.com.

12 Magnetics Business & Technology • July/August 2019 • Magnetics Business & Technology 13 July/August 2019 • Magnetics Business & Technology 13